

Work Order ID 111810

Wednesday, January 22, 2014 2:49:47 PM

111810

Page 1

Item ID: E4416-5 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: PRELIM Stop ***NS2***
 Item Name: Isolation Grommet
 Start Date: 1/23/2014 Start Qty: 10.00 ***10*** Cust Item ID:
 Required Date: 2/24/2014 Req'd Qty: 10.00 ***10*** Customer:
 Reference:

Approvals: Process Plan: CX Date: 14/01/22 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
E4416	PBT Baspendung								
100	PURCHASING	0.00							
100									
Purchasing	Memo	0.00							
Purchasing	Issue P/O: 22742								
	Purchase Part as per dwg								
	Supplier: VIP rubbercompany inc.								
	Certificate of conformity is required								
110	Receive & Inspect for Damage & Mat'l Certs	0.00							
110									
Packaging	Memo	0.00							
Packaging	Ensure material certification is attached								
120	QC6- Inspect dimensions to drawing	0.00							
120									
QC	Memo	0.00							
Quality Control									

CX 14/01/23 (10)

P/4/2/18 (10)

DAS
27
9-89

14/2/18

10

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
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Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence
		<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other

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Page 2

Item ID: E4416-5 Accept ***N900040100*** Setup Start ***NS1***
Revision ID: PRELIM Stop ***NS2***
Item Name: Isolation Grommet
Start Date: 1/23/2014 Start Qty: 10.00 ***10*** Cust Item ID:
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Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
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Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

130

Packaging

Packaging

Packaging

Memo

****Remove supplier paperwork from box.***** Identify and
StockLocation: _____

0.00

0.00

SHIP TO HARVEY

R 14-02-16

140

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

R 14-02-18

R 14-02-18

Charge to
RD 5332

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
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Transport									
Unapproved									

FAULT CATEGORY

Landing Gear <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	General <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence
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Picklist Print

Wednesday, January 22, 2014 2:49:47 PM

Page 1

Work Order ID: 111810

Parent Item: E4416-5

Parent Item Name: Isolation Grommet

Start Date: 1/23/2014

Required Date: 2/24/2014

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP revA 11.09.29 new issue EC verified by:DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
E4416-5P Isolation Grommet		Purchased	No				Each	0.0000		10			

1/24/18 (10)

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

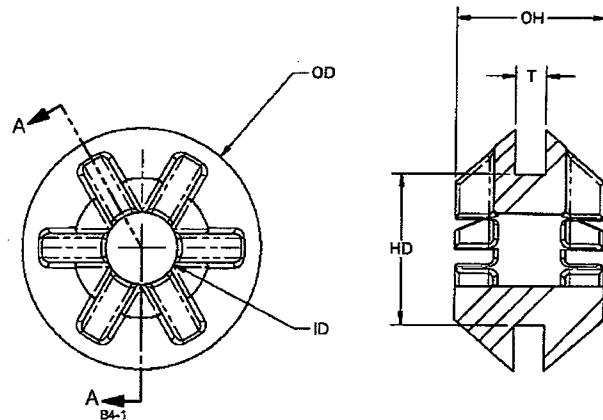
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SPECIFICATION CONTROL DRAWING



SECTION A-A B6-1

EAGLE PART NUMBER	DESCRIPTION	PLATE THICKNESS "T"	HOLE DIAMETER "HD"	INSIDE DIAMETER "ID"	OVERALL HEIGHT "OH"	OUTSIDE DIAMETER "OD"	MATERIAL	DUROMETER	VENDOR	COLOR
E4416-1	ISOLATION GROMMET	0.13	0.65	0.31	0.65	1.04	SILICONE	35-45	VIP RUBBER COMPANY INC.	RED
E4416-3	ISOLATION GROMMET	0.13	0.65	0.31	0.65	1.04	VITON	70-80	VIP RUBBER COMPANY INC.	GREEN
E4416-5	ISOLATION GROMMET	0.13	0.65	0.31	0.65	1.04	SILICONE	25-35	VIP RUBBER COMPANY INC.	RED



E4416-X ISOLATION GROMMET

C21410130

Q10.111810

NOTES:

- 1) MATERIAL: SEE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 8.7
- 7) WEIGHT: 0.01 lbs


PB2	ADD -5 PART	HS	14.01.20
A	NEW ISSUE	HS	12.12.03
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	12.12.03		

EAGLE COPTERS LTD
CALGARY, ALBERTA, CANADA

DRAWING NO. E4416 REV. PB2
SHEET 1 OF 1

TITLE ISOLATION GROMMET SCALE NTS

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NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT
WRITTEN PERMISSION FROM EAGLE COPTERS LTD.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO22742

Purchase Order Date 1/22/2014
PO Print Date 1/30/2014

Page Number 1 of 1

Order From :
VIP RUBBER COMPANY INC.
540 SOUTH CYPRESS STREET
LA HABRA, CA 90631
US

VU-VIP001

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

REUSED

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	562 905 3456	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	USD
Ship Via:		FOB	Destination-Collect
Ship Acct:			

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	E4416-5P AS PER DWG E4416 REV. PB2 B111810	Isolation Grommet	2/24/2014 Yes 2/24/2014		10.00 Each	\$44.95	\$449.50

Line Total: \$449.50

PO Total: \$449.50

CL

Note: Pricing listed above is as per contract agreement between Dart Aerospace and the respective manufacturer.
No substitution or deviation without consent.
Certificate of Conformity or Material Certification required **YES** NO
PST# 6122-5207

All Materials
Rubber
Plastic
TPE
Molding
Sheeting
Extrusion
Fabrication



VIP Rubber Company, Inc.

540 S. Cypress Street
La Habra, CA 90631
(562) 905-3456 (Phone)
(562) 905-3460 (Fax)
www.viprubber.com



Rubber / Plastic
Metal Bonding
Silicone
PSA
Sponge
Cut To Length
Co-Extrusion
Hot Melt Tape
And More...

*****PACKING LIST*****

INVOICE DATE 2/17/2014

INVOICE NUMBER: 417953

SOLD TO: DART AEROSPACE LTD
HAWKESBURY, ONTARIO
CANADA, K6A 1K7

SHIP TO: DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ONTARIO
CANADA, K6A 1K7

DATE	PURCHASE ORDER NUMBER	CUST #	F.O.B.	SALESPERSON
2/17/2014	PO22742	3626	ORIGIN	TOM LECLAIR
TERMS		SHIP VIA		
NET 30 DAYS		FEDEX P1 COLLECT		
SHIPPED	DESCRIPTION		PRICE	TOTAL
10.00 PCS	VIP PART ID: 12583 E4416-5P ISOLATION GROMMET RED OXIDE FORMULATED TO MEET THE PHYSICAL REQUIREMENTS OF ZZ-R-765 CL3B GR30 WITH EXCEPTION TO FLEX TEST			

ORDER COMPLETE.....THANK YOU

SHIPPING 1 CTN @ 1#

WE APPRECIATE YOUR BUSINESS
BUY AMERICAN

MERCHANDISE NOT RETURNABLE AFTER 30 DAYS

The goods hereby sold are warranted free from defects in workmanship and materials for sixty (60) days from shipment to Buyer. No other express warranty is given no affirmation of Seller, by words or action, shall constitute a warranty.

This warranty shall be limited to the repair or replacement of parts and the necessary labor and services required to repair the goods, or, at Seller's option, a refund of the purchase price, provided that the defect is reported to Seller and the goods are returned to the Seller within the warranty period. This warranty does not cover the results of ordinary wear and tear, or any part damaged by neglect, misused, accident, excessive deterioration due to corrosion from any cause, improper operation or maintenance, or any part damaged in the course of or as a result of installation, modification or adjustment performed by anyone other than the Seller or its authorized representative.

IT IS EXPRESSLY AGREED THAT THIS LIMITED WARRANTY SHALL BE IN LIEU OF ALL OTHER WARRANTIES OF FITNESS AND IN LIEU OF THE WARRANTY OF MERCHANTABILITY. THERE ARE NO WARRANTIES WHICH EXTEND BEYOND THE DESCRIPTION OF THE FACE HEREOF.

It is expressly agreed that the replacement, repair or return of the goods and repayment of the purchase price, SHALL BE THE SOLE AND EXCLUSIVE REMEDIES OF BUYER with respect to any non-conforming goods and parts thereof and shall be in lieu of any other remedy available by applicable law. Seller in no event shall be liable for consequential damages arising out of or in connection with this sale of goods, including without limitation breach of contract or repudiation by Seller. Consequential damages shall include, without limitation, loss of use, income or profit, or losses sustained as a result of injury (including death) to any person or loss or damage to property. The foregoing terms cannot be waived or modified except by a writing signed by Seller.

A LATE CHARGE OF 1% PER MONTH (18% PER ANNUM) WILL BE MADE ON PAST DUE BALANCES.

All Materials
Rubber
Plastic
TPE
Molding
Sheeting
Extrusion
Fabrication



Rubber and Plastic Products
540 S. Cypress Street
La Habra, CA 90631
(562)905-3456 PHONE • (562) 905-3460 FAX
www.viprubber.com

Metal Bonding
Silicone
PSA
Sponge
Cut to Length
Co-Extrusions
Hot Metal Tape
And More...

CERTIFICATION OF CONFORMANCE

THIS IS TO CERTIFY THAT THE MATERIAL FURNISHED ON THIS PURCHASE ORDER WAS MADE IN
STRICT ACCORDANCE WITH THE NOTED SPECIFICATION

Sold to:
DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ONTARIO
CANADA, **** K6A 1K7

Ship to:
DART AEROSPACE LTD
1270 ABERDEEN ST.
HAWKESBURY, ONTARIO
CANADA, K6A 1K7

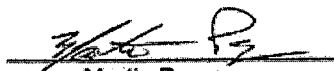
Lot #: O21014-06
Shipper ID: 417953
P/N and DWG#: E4416-5P, DWG#: E4416 REV. PB2

Quantity	
Ordered	Shipped
10 PCS	10 PCS

Customer PO# PO22742
Cure Date: 1-Q-14
Date Shipped: 2/17/2014
Description: ISOLATION GROMMET

Specification

FORMULATED TO MEET THE PHYSICAL REQUIREMENTS OF ZZ-R-765 CL3B GR30
WITH EXCEPTION TO FLEX TEST


Martin Perez
Technical Director

PREPARED BY: Maria Mendez

VIP Rubber Company, Inc. • 540 S. Cypress Street • La Habra • California • 90631 • 800-722-4VIP • 562-905-3456

